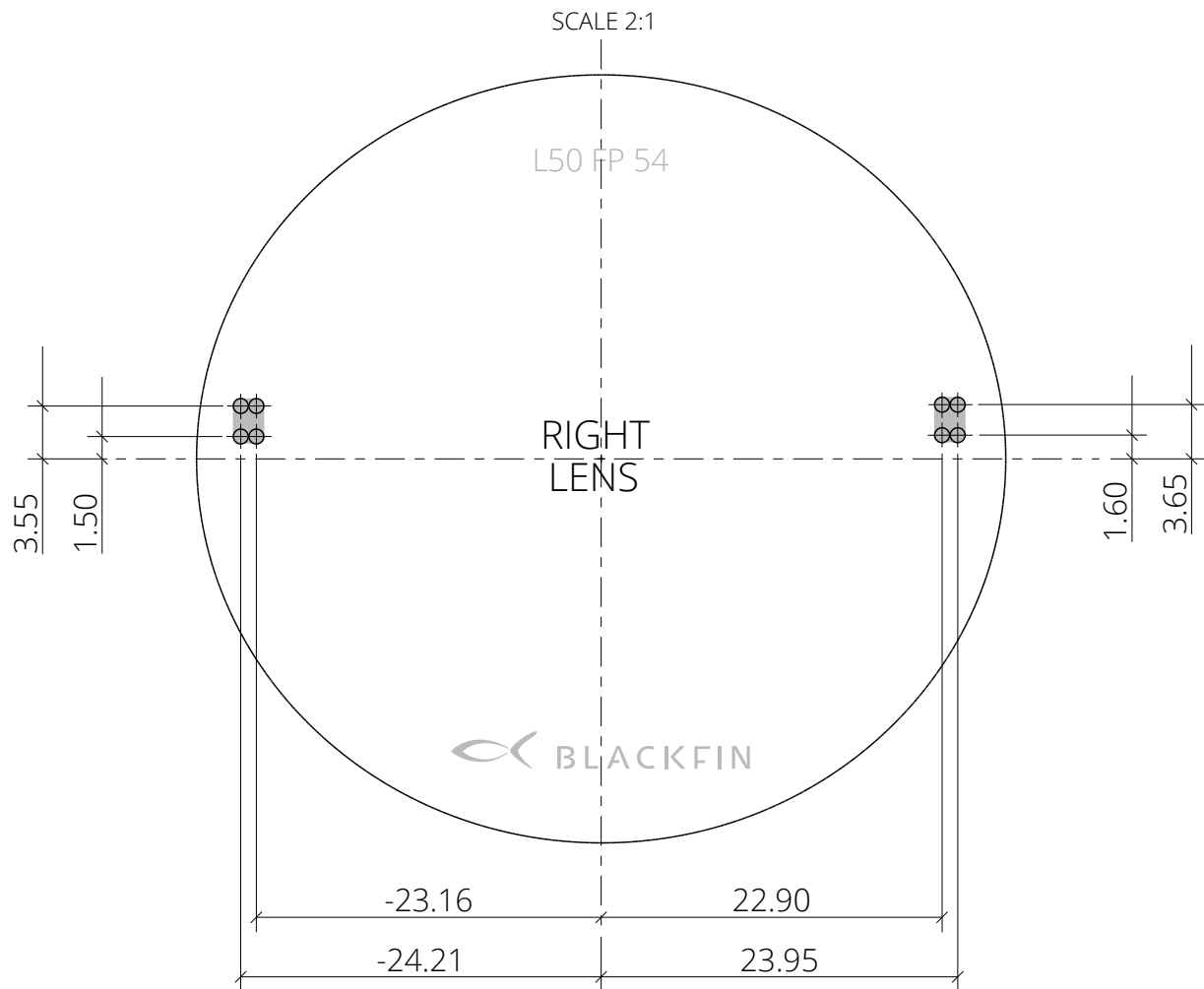




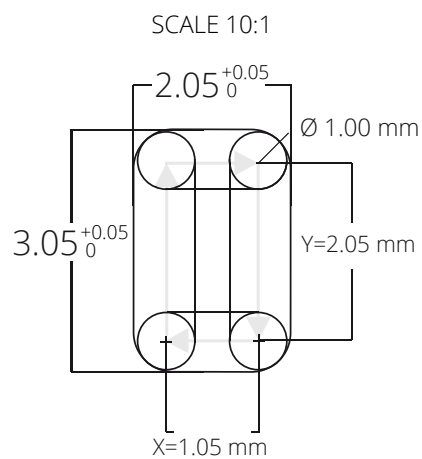
BLACKFIN AERO DRILL CHART

LENS SHAPE L50 FP 54



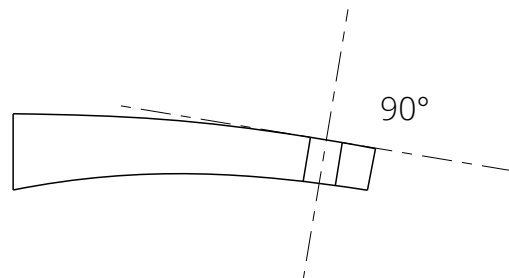
SLOT DETAIL

Combination of 4 single slots



DRILLING ANGLE

Normal to front



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