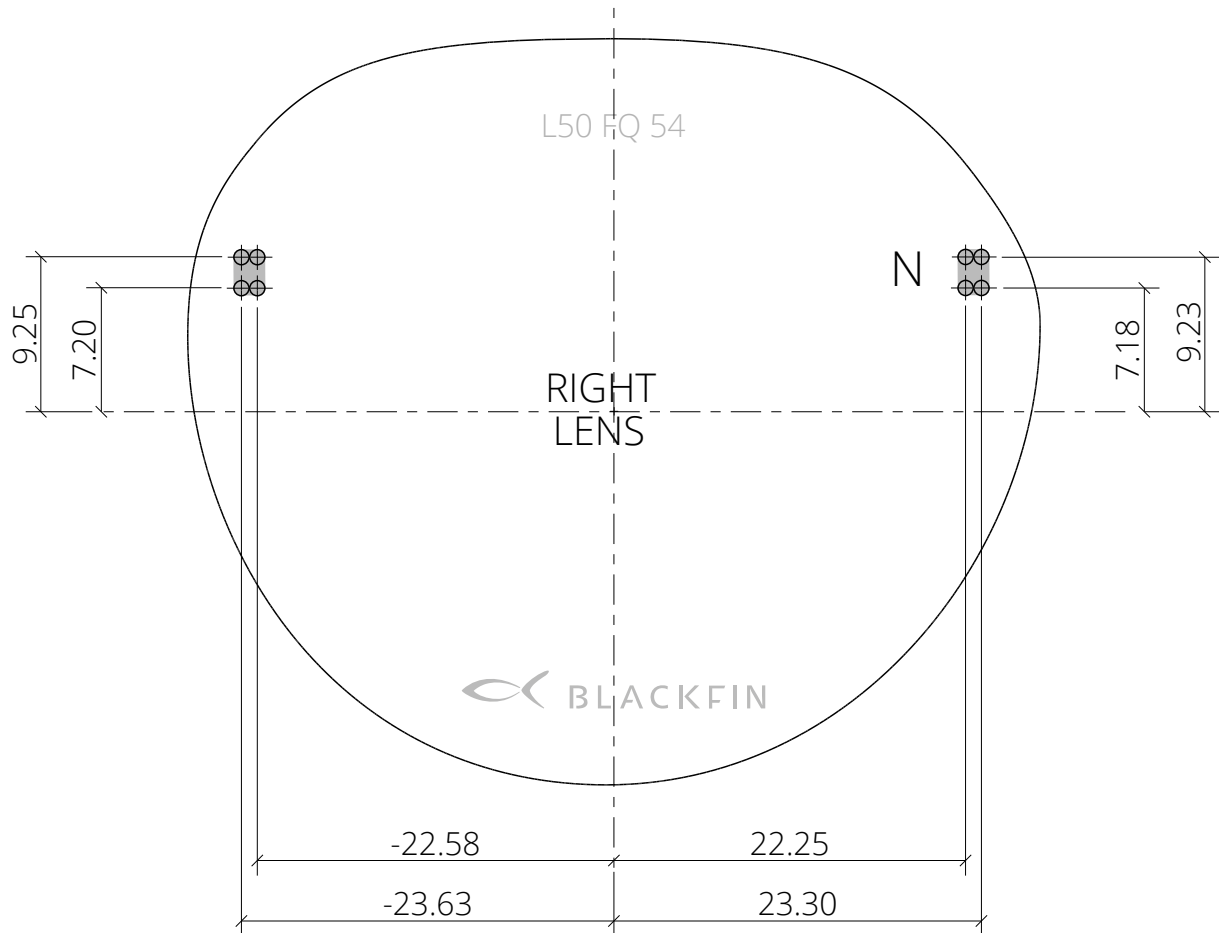




BLACKFIN AERO DRILL CHART

LENS SHAPE L50 FQ 54

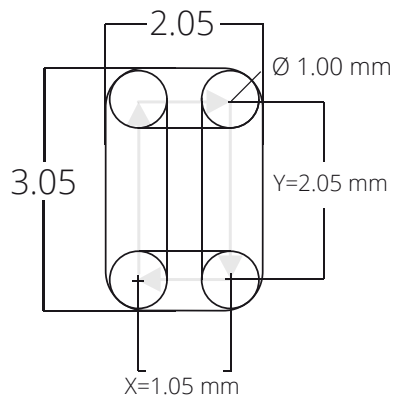
SCALE 2:1



SLOT DETAIL

Combination of 4 single slots

SCALE 10:1



DRILLING ANGLE

Normal to front

