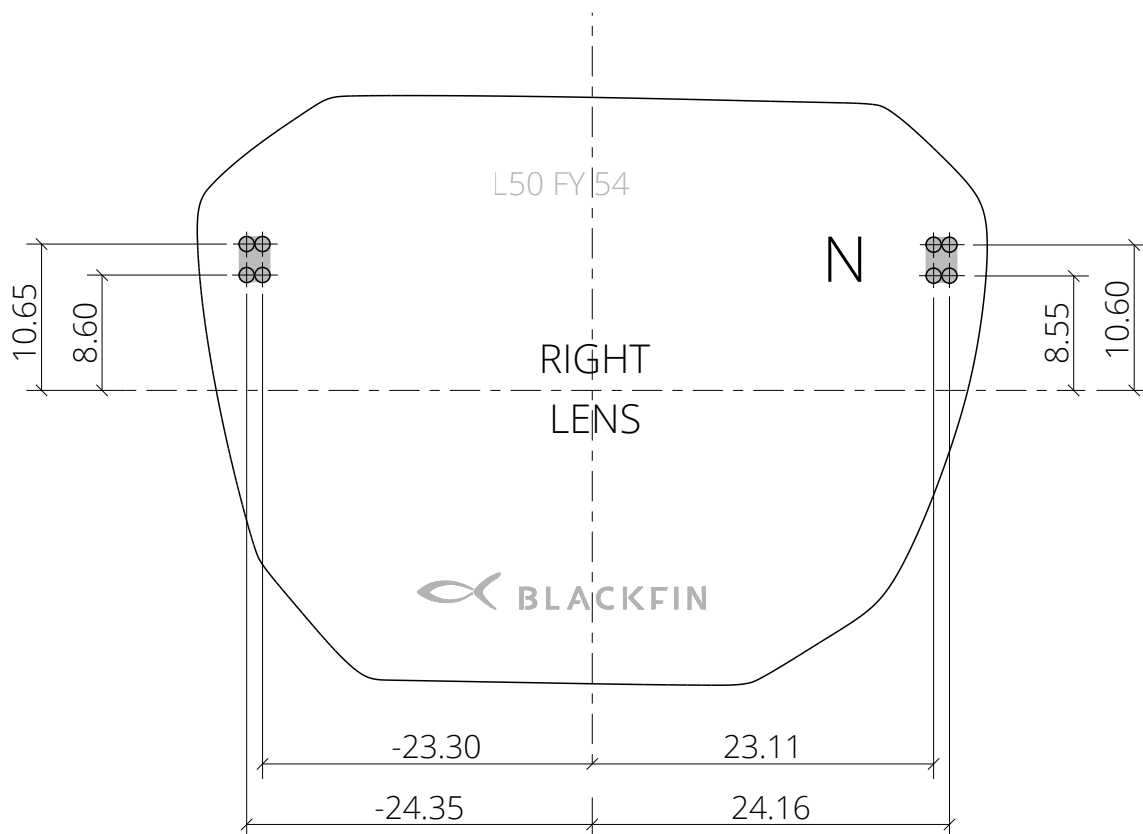




BLACKFIN AERO DRILL CHART

LENS SHAPE L50 FY 54

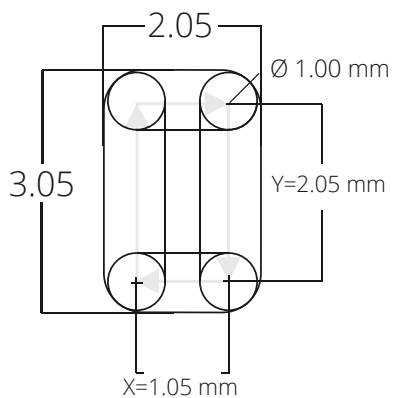
SCALE 2:1



SLOT DETAIL

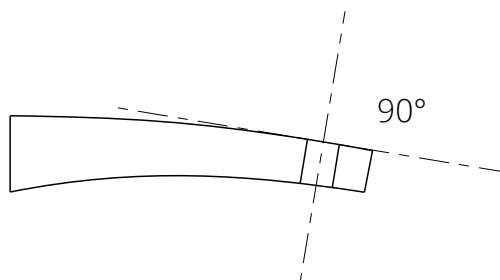
Combination of 4 single slots

SCALE 10:1



DRILLING ANGLE

Normal to front



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